



**Technical Service
Information Bulletin**

March 2, 2005

Title:

**TIRE POSITIONING BEFORE NEW
VEHICLE DELIVERY**

Models:

'05 – '08 All Lexus

REVISED

PG002-05

PRODUCT GENERAL INFORMATION

TSIB REVISION NOTICE:

- April 18, 2007: 2008 model year has been added to Applicable Vehicles.
 - March 17, 2006: 2007 model year has been added to Applicable Vehicles.
- Previous versions of this TSIB should be discarded.

Introduction During the manufacturing process, tire characteristics are measured. Tires are then mounted on the vehicle as matched sets to help reduce conditions such as pulling or drifting. If the wheels are replaced or refinished before vehicle delivery, it is important that the tires remain on the vehicle in the same location and in the same direction of rotation.

Please refer to the following procedure to ensure that the original tires stay in the same location on the vehicle.

- Applicable Vehicles**
- All 2005 – 2008 model year Lexus vehicles.

- Installation Procedure**
1. Mark the tire installation position on the inward facing tire sidewall.
Example: Front Right = FR, Front Left = FL, Rear Right = RR, Rear Left = RL
 2. Install the original tires on the new or refinished wheels with the marked side facing inwards.
 3. Place the tire/wheel assemblies on the vehicle in the marked positions.

NOTE:

Torque the wheel nuts to the proper torque value in sequence.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

